

# Commissioning & Training

## edge marking system

Commissioning of any RYECO Edge System can typically be completed by an Engineer in 3 days up to 8 hours per day.

Commissioning price includes the following:

- All expenses and labor for up to 3 days (up to 8 hours) or partial days on-site.
- Engineer to supervise installation.
- Operator and Maintenance training classes.
- System verification and defect audit.

Commissioning prices are determined by the number of trips required to complete commissioning of the system and the number of days (or partial days) spent on-site per trip. The commissioning charge per trip ranges from \$2,900 - \$5,900USD depending on the mill location, with an additional charge of \$975 US/day for each day over 3 days on-site.

Overview of Commissioning

- Ensure installation of system meets or exceeds system requirements.
- Ensures system functions as intended.
- Completes the Installation checklist outlining tasks performed during commissioning by the RYECO Technician and any changes to the setting for your specific application are documented and saved for future reference.

Overview of Training

- Train Employees on use and set up of Edge Marking System.
- Train Employees on proper adjustment and tuning procedures.
- Train Employees on maintenance procedures and troubleshooting.

Recommend Spares

- Ryeco Technicians will assist customer with compiling a recommended spare parts list and any other additional items upon request.

### ***PREVENTIVE MAINTENANCE CONTRACT***

Contracts include both scheduled and unscheduled preventive maintenance visits at a discounted price. Contracts are configured for the Mill's specific RYECO system. The Mill is given priority on unscheduled service trips. All parts that are purchased during the contract period will receive a 10% discount.

**\* Please contact RYECO to request a custom Preventive Maintenance Quote.**

